

Quality Control / C.O.C

Threaded Connections

Report No.: PWO/104428

Customer PO	Sales Order/COA	Production/PWO	Date
	104097	104428	23.04.2021
Client	Dope		
Subject			
Fab of: 2 ea.x-over subs. 4140 80Ksi			
Drawing No.		Certificate No.	
707015/A		731158	
Cote		Specification No.	
Phosphated		Vam	

Inspection Results

Description	Connection				Connection			
	Thread	SRG ¹	Cond.	Rep.	Thread	BB ²	Cond.	Rep.
2 ea.x-over subs	5 ½" Vam Top HC pin 20#		Ok		7"-29# Vam 21 pin		Ok	

Comments	
Marked:	
We-104428-21-HT:731158 7"-29# Vam 21 pin x 5 ½"-20# Vam Top HC pin 707015/A Aisi4140 80Ksi Vam WPCO 768759	
Inspector	Client

¹ Stress Relief Groove

² Bore Back